





Product name	Product group	Production location
Scala	D1	Hedikhuizen
<p>The bricks are mainly produced from alluvial clays from the sedimentary region of the river Meuse. The river eroded the Ardennes rock formations and carried along the eroded materials. In the flooded region of the river's lower course, these materials were eventually deposited as sediments. Judicious mixing of the clay deposits produces just the right kind of base material for the production of hand form bricks.</p>		
Colour		
red with dark shades		
Format		
Moulding method	Hand form	
WF: 209 x 101 x 51 mm DF: 215 x 103 x 66 mm	Between batches the average size and color may slightly differ.	
Essential Characteristics - EN771-1		
 0620-CPR-97880		
Dimensional tolerances	T2	
Range	R1	
Active Soluble Salts	S2	
Mean Compressive strength	$\geq 10 \text{ N/mm}^2$	Tested to the bed face
Normalized Compressive strength	$\geq 10 \text{ N/mm}^2$	Tested to the bed face
Dimensional stability	NPD	
Bond Strength general	$0,15 \text{ N/mm}^2$	
Bond Strength thin layer	$0,30 \text{ N/mm}^2$	
Reaction to fire	A1	Category
Water absorption	$\leq 15\% \text{ m/md}$	
Water vapour permeability	5/10	
Net dry density	$1800 \text{ kg/m}^3 \text{ (D1)}$	
Gross dry density	$1690 \text{ kg/m}^3 \text{ (D1)}$	
Thermal conductivity Lambda 50/50	$\leq 0,49 \text{ W/m.K}$	
Durability against freeze thaw	F2	
Dangerous substances	NL-BSB	According to Annex ZA 3
Other Characteristics		
Initial rate of water absorption - Non-coated Bricks	$1,5 - 4,0 \text{ kg/m}^2 \cdot \text{min (IW3)}$	Value according EN771-1:2011 - 5.3.8
Initial rate of water absorption - Coated bricks	NPD	Value according EN771-1:2011 - 5.3.8
Freeze/thaw resistance	NPD	B 27-009
Thermal conductivity Lambda 90/90	NPD	
Thermal conductivity Lambda Ui	NPD	
Thermal conductivity Lambda Ue	NPD	
		
Storage & handling	Cutting	
<ul style="list-style-type: none"> <li>- Store packs on a clean surface and cover them</li> <li>- Process from multiple packs at the same time</li> <li>- Follow the Vandersanden processing guidelines</li> </ul>	Cutting with power tools may generate dust. This dust may contain silica or quartz particulate which may constitute a hazard. Persons undertaking work of this nature are advised to wear dust masks (FFP3).	
<p>*All our Coated bricks are only coated on the facing sides. Coated products are specially labeled and recognisable with a "C" logo on the top left-hand side of the packaging. Always check if using coated or non-coated bricks. Match the mortar to the specified initial water absorption.</p>		

Product name		Product group	Production location
Scala		D6	Hedikhuizen
The bricks are mainly produced from alluvial clays from the sedimentary region of the river Meuse. The river eroded the Ardennes rock formations and carried along the eroded materials. In the flooded region of the river's lower course, these materials were eventually deposited as sediments. Judicious mixing of the clay deposits produces just the right kind of base material for the production of hand form bricks.			
Colour			
red with dark shades			
Format			
Moulding method		Hand form	
NF: 240 x 115 x 71 mm		Between batches the average size and color may slightly differ.	
Essential Characteristics - EN771-1			
		0620-CPR-97880	
Dimensional tolerances	T2		
Range	R1		
Active Soluble Salts	S2		
Mean Compressive strength	$\geq 10 \text{ N/mm}^2$	Tested to the bed face	
Normalized Compressive strength	$\geq 10 \text{ N/mm}^2$	Tested to the bed face	
Dimensional stability	NPD		
Bond Strength general	$0,15 \text{ N/mm}^2$		
Bond Strength thin layer	$0,30 \text{ N/mm}^2$		
Reaction to fire	A1	Category	
Water absorption	$\leq 11\% \text{ m/md}$		
Water vapour permeability	5/10		
Net dry density	$1950 \text{ kg/m}^3 \text{ (D1)}$		
Gross dry density	$1780 \text{ kg/m}^3 \text{ (D1)}$		
Thermal conductivity Lambda 50/50	$\leq 0,56 \text{ W/m.K}$		
Durability against freeze thaw	F2		
Dangerous substances	NL-BSB	According to Annex ZA 3	
Other Characteristics			
Initial rate of water absorption - Non-coated Bricks	$1,5 - 4,0 \text{ kg/m}^2 \cdot \text{min (IW3)}$	Value according EN771-1:2011 - 5.3.8	
Initial rate of water absorption - Coated bricks	NPD	Value according EN771-1:2011 - 5.3.8	
Freeze/thaw resistance	NPD	B 27-009	
Thermal conductivity Lambda 90/90	NPD		
Thermal conductivity Lambda Ui	NPD		
Thermal conductivity Lambda Ue	NPD		
			
Storage & handling		Cutting	
<ul style="list-style-type: none"> <li>- Store packs on a clean surface and cover them</li> <li>- Process from multiple packs at the same time</li> <li>- Follow the Vandersanden processing guidelines</li> </ul>		Cutting with power tools may generate dust. This dust may contain silica or quartz particulate which may constitute a hazard. Persons undertaking work of this nature are advised to wear dust masks (FFP3).	
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